



by Honeywell

Honeywell Safety Products

1345 15th Street - P.O. Box 271

Franklin, PA 16323-0271

Phone: (800) 873 - 5242

11/05/23 ①

May 23, 2011

Dear Valued Repair Center:

Honeywell Safety Products has issued a temporary raw material variance for components in the Miller MightyLite® Self-retracting Lifeline family. The variance will affect the 30', 50' and 65' lengths manufactured during the production dates of May 18, 2011 through June 18, 2011. Quality variances are issued when one of our vendors is unable to supply standard production parts and we source an alternative part.

We are temporarily authorizing the use of a self-clinching stud that is 3mm shorter than the standard stud used to attach the brake assembly to the cover. The unit with the raw material change successfully passed the ANSI dynamic performance and strength tests. However, after performing a tolerance analysis, in some cases the stud may not be long enough. Production operators must verify that every stud has at least a couple of threads beyond the locknut after tightening.

While we are asking for the brake assembly and cover to be 100% inspected before leaving the plant, units produced during this time may come back for repair or you purchase repair part number "6190002/1 - Cover & Brake Assembly." Enclosed is a photo of the acceptable condition approved by our quality department.

We do not anticipate any problems with this change, but feel free to contact Miller Technical Service with any questions you may have.

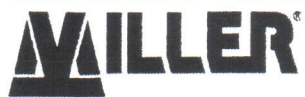
Sincerely,

A handwritten signature in black ink that reads "Holly E. Hoover". The signature is written in a cursive, flowing style.

Holly E. Hoover

Assistant Product Manager

Enclosure: Acceptable Condition Photo



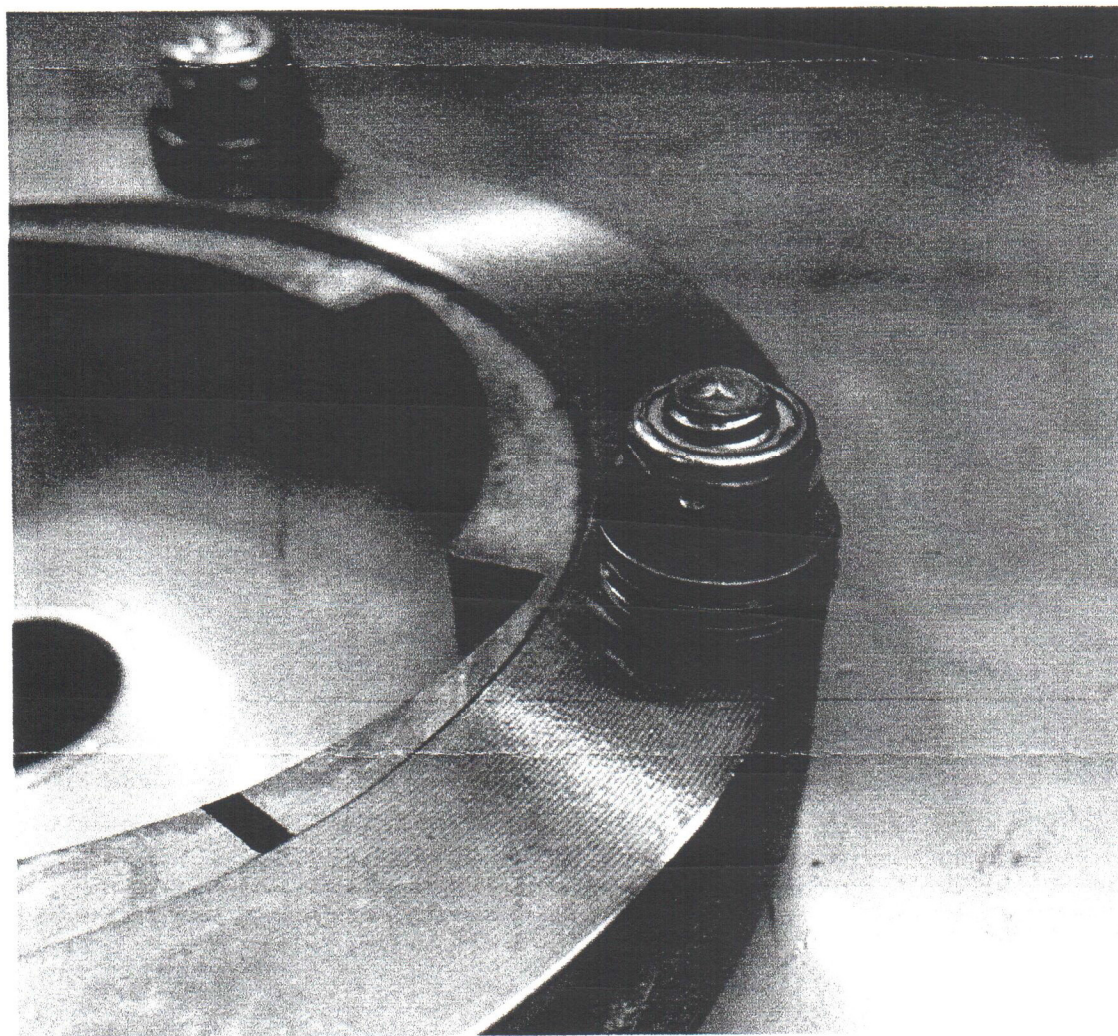
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Acceptable Condition Photo:



Above photo shows the acceptable condition of the RL30/50/65 self-clinching stud with a couple threads showing above the locknut.